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D350-591-213
Job Sheet 203458



Part No: D350-591-213

Job Qty: 4 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Short Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No:

Due Date: 1/10/20

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV H IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C 06-06-19 Added D2732-030 AS PER DSI9294 JLMIPP REV:D 14.12.17 ADD DSI9712-011 DD VERF:JLM IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D 10.03.17 incorporate seq 180 to 200 remove qc5 DD verified by:JLM IPP Rev:E 10.11.15 update qty on AN4-11A DD ver:EC IPP REV:F 16.03.16 IIN REV:H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
270	Packaging 1 - Pick Kit	4 pcs		1/10/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	DEC 05 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S237851

Part: D350-591-213

Job No: 203458

Serial No/Batch: S237851

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92 - 6 Issue 10 Feb 1998 STC SH967NE

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280 QC 4	4 pcs	1/10/20	0.00 0.00	Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
290 Packaging 3-1 - Stock - B4B	4 pcs	1/10/20	0.00 0.00	QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
295 DC - 1 - B4B	4 pcs	1/10/20	0.00 0.00	Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
300 QC 21 - FG	4 pcs	1/10/20	0.00 0.00	Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
Part Op 280 - (QC4- 100% Inspect kits for completeness)				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS DEC 20 2019

78
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DEC 20 2019

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DEC 20 2019

FG039

DAS

Descriptions: 290 - Identify and pack for shipping as per PPP D350-591-213

295 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-213 CHG005

300 - (QC21- Final Inspection - Work Order Release)

013301

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	8 Ea (2 ea)	270-Packaging 1 - Pick Kit	5225289
AN4-15A	Bolt	16 Ea (4 ea)	270-Packaging 1 - Pick Kit	5229738
AN5-36A	Bolt	8 Ea (2 ea)	270-Packaging 1 - Pick Kit	5229781
D2230-3	Mounting Lug	8 pcs (2 ea)	270-Packaging 1 - Pick Kit	5225226
D2618	Bushing	8 pcs (2 ea)	270-Packaging 1 - Pick Kit	5216173
D2732-030	Rubber Cushion - 3"	16 pcs (4 ea)	270-Packaging 1 - Pick Kit	5230669
D3078-041	Step Assembly, Hi Short LH	4 pcs (1 ea)	270-Packaging 1 - Pick Kit	5216174
D3235-1	Mounting Lug	8 pcs (2 ea)	270-Packaging 1 - Pick Kit	5225251
D3338-1	Mounting Lug	4 pcs (1 ea)	270-Packaging 1 - Pick Kit	5187359
MS21042L3	Nut	8 Ea (2 ea)	270-Packaging 1 - Pick Kit	5218152
MS21042L4	Nut	24 Ea (6 ea)	270-Packaging 1 - Pick Kit	5228617
MS21042L5	Nut	8 Ea (2 ea)	270-Packaging 1 - Pick Kit	5228696
NAS1149D0363J	Washer	16 Ea (4 ea)	270-Packaging 1 - Pick Kit	5232646
NAS1149D0463J	Washer	48 Ea (12 ea)	270-Packaging 1 - Pick Kit	5225595
NAS1149D0563J	Washer	16 Ea (4 ea)	270-Packaging 1 - Pick Kit	5174288
AN4-16A	Bolt	16 Ea (4 ea)	270-Packaging 1 - Pick Kit	5228328

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
270-Packaging 1 - Pick Kit	AN3-35A	8	326	0
	AN4-15A	16	257	0
	AN4-16A	16	273	0
	AN5-36A	8	332	0
	D2230-3	8	301	0
	D2618	8	90	0
	D2732-030	16	130	0
	D3078-041	4	5	0
	D3235-1	8	170	0
	D3338-1	4	56	0
	MS21042L3	8	2,031	0
	MS21042L4	24	5,285	0
	MS21042L5	8	646	0
	NAS1149D0363J	16	1,913	0
	NAS1149D0463J	48	6,830	0
	NAS1149D0563J	16	1,107	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DEPARTMENT/PROCESS

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Skid-tube ☐
Machining ☐
Large Fab ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

MRB (QSI042)

QTY Affected : _____

Sequence #: _____

Disposition

Description Work Order Deviation

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____

Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐